



**Features :**

- 4+4 Digits, 7 Segment LED Dual Display
- TC / RTD Input
- ON - OFF / PID Control
- Two Set Points
- °C / °F Selectable
- Field selectable Control Output (Relay or SSR)
- Auxiliary Output : Relay / SSR

Certifications :

**Display Specifications**

Digits	4+4 Digits, 7 Segment LED Dual Display
LED Indication	1. Output 1 ON T : Auto tune 2. Output 2 ON S : Dwell timer

**Input Specifications**

Inputs	Thermocouple (J, K, T, R, S) / RTD (PT100)
Resolution	0.1 / 1° for TC / RTD inputs (fixed 1° for R & S type TC input)
Indication Accuracy	For J, K & T inputs : 0.25% of F.S. ±1° For R & S inputs : 0.5% of F.S. ±2° (20 min of warm up time for TC inputs) For RTD input : 0.1% of F.S. ±1° (F.S. = Full Scale)
Temperature Unit	°C / °F selectable
Input Filter (FTC)	0.2 to 10.0 sec
Sampling time	250 ms

**Output Specifications**

<b>Control Output</b> (Relay or SSR user selectable)	
Relay contact (SPDT)	5A resistive @ 250V AC / 30V DC (TC544A) : SPST RLY)
SSR drive (Voltage Pulse)	12V DC, 50 mA
<b>Auxiliary Output</b>	
Relay Contact (SPDT)	5A resistive @ 250V AC / 30V DC (TC544A) : SPST RLY)
SSR drive (Voltage Pulse)	12V DC, 50 mA

**Functional Specifications**

Control Action	1) PID Control with auto tuning. 2) ON - OFF Control
Proportional Band (P)	1.0 to 400.0°
Integral Time (I)	0 to 9999 sec
Derivative Time (D)	0 to 9999 sec
Cycle Time	0.1 to 99.9 sec
Hysteresis Width	0.1 to 99.9°
Manual Reset Value	-19.9 to 19.9°
Heat-cool	
Control Action	PID
Proportional Band - Cool	0.0 to 400.0°
Cycle Time-Cool	0.1 to 99.9 sec
Dead Band	Programmable from setpoint low limit to setpoint high limit.
Settings for Alarm Output	
Modes	Deviation, Absolute
Hysteresis	0.1 to 99.9°

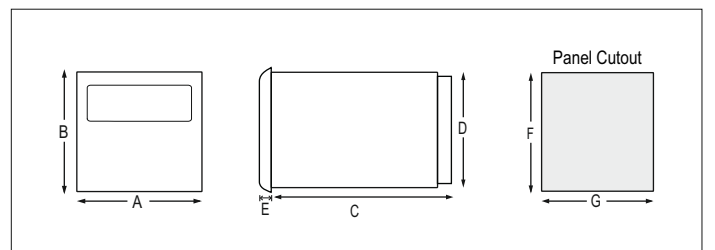
**Auxiliary Supply Specifications**

Supply Voltage	85 to 270V AC / DC (50 / 60Hz) OPTIONAL - 24V AC / DC, ±10%
Power Consumption	6 VA max @ 230V AC

**Environmental Specifications**

Temperature	Operating : 0 to 50°C Storage : -20 to 75°C
Humidity (non - condensing)	95% RH
Weight	TC544 : 142 gms TC244 : 200 gms TC344 : 252 gms

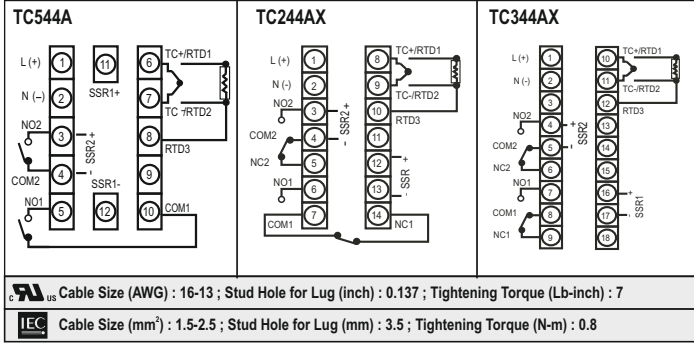
**Dimensions**



MODELS	DIM	A	B	C	D	E	F	G
TC544A		52	52	94	45	4	46	46
TC244AX		72	72	83.7	67	4.5	69	69
TC344AX		96	96	73	90.5	5	92	92

All dimensions are in mm

Terminal Connections



Compliance

Applicable EMI / EMC Standards		
Product Standard : IEC 61326-1		
Category		Standards Compliance
ESD Immunity	IEC 61000-4-2	Level III
Surge Immunity	IEC 61000-4-5	+/- 2 kV common mode, +/- 1 kV differential mode
Radiated Susceptibility	IEC 61000-4-3	Level III, 80 to 1000MHz Level II, 1.4GHz to 2GHz Level I, 2GHz to 2.7GHz
Conducted Susceptibility	IEC 61000-4-6	Level II
Voltage Dips and Interruptions	IEC 61000-4-11	<b>Dips</b> : 0% residual voltage / 1 cycle (Criteria B), 40% residual voltage / 10 cycles 50Hz / 12 cycles 60Hz (Criteria C) <b>Interruptions</b> : 0% residual voltage / 250 cycles 50Hz / 300 cycles 60Hz (Criteria C)
Conducted Emission	CISPR-11	
Radiated Emission	CISPR-11	
Electrical Fast Transient	IEC 61000-4-4	Level III

Ordering Information

PRODUCT CODE	OUTPUT 1		OUTPUT 2		SUPPLY VOLTAGE		CERTIFICATION
	RELAY	SSR (12V DC)	RELAY	SSR (12V DC)	85-270V AC / DC	24V AC / DC	
TC544A	■	■	■	-	■	-	CE
TC544A-CU	■	■	■	-	■	-	CE, RoHS
TC544A-24V	■	■	■	-	-	■	CE
TC244AX	■	■	■	-	■	-	CE
TC344AX	■	■	■	-	■	-	CE

Accessories (Optional)

Standard SELEC accessories that can be used with this product.

- Adapter plate
- 1) AP7248 : Plastic adapter plate, used to mount 1 / 16 DIN (cutout size 48 x 48) Instrument into existing (72 x 72) cutout size.
  - 2) AP9648 : Plastic adapter plate, used to mount 1 / 16 DIN (cutout size 48 x 48) Instrument into existing (96 x 96) cutout size.
  - 3) AP9672 : Plastic adapter plate, used to mount 72 x 72mm size instrument into existing (96 x 96) cutout size.
  - 4) AP4896-4848-G-C : Plastic adapter plate, used to mount 1 / 16 DIN (cutout size 48 x 48) Instrument into existing (48 x 96) cutout size.

Mounting Accessories (Supplied with units)

- For TC544 : 48 X 48 Collar clamp ACL4802  
 For TC244/TC344 : Clamp side with screw assembled

Input Sensor Ranges

Sensor type	Resolution	Ranges	
		1	0.1
Pt100	°C	-150 to 850	-150 to 850
	°F	-238 to 1562	-199 to 999
J	°C	-199 to 750	-199 to 750
	°F	-328 to 1382	-199 to 999
K	°C	-199 to 1350	-199 to 999
	°F	-328 to 2462	-199 to 999
T	°C	-199 to 400	-199 to 400
	°F	-328 to 750	-199 to 750
R & S	°C	0 to 1750	N/A
	°F	32 to 3182	N/A